

SPARE-WEARING PART LIST			
Ident-No:	022991	Type:	
Project-No:	E.463.I		
Customer:			
Ident-No:	022991	Weight:	188,34 kg
Classification:	136	Date:	23.09.2003
Title:	Spare parts ME	Made by:	GATT
Ident-Nr:	022991	Gewicht:	188,34 kg
Klassifikation:	136	Datum:	23.09.2003
Benennung:	Ersatzteile ME	Erstellt:	GATT



Ident Class	Pos	Qua	Designation Subjekt	Weight Material Norm	/	Sum	Producer
020741 1323	1	1	Gear rack Modification Zahnstange	14,000 -E2- INFO	/	14,000	
011774 1323	2	1	Gear Wheel Modification Zahnrad	1,600 -V2- INFO	/	1,600	
012392 125111	3	1	Helical gear GST06-2N VCK-1C /i=14.286 Stirnradgetriebe	22,000 -E2- INFO	/	22,000	LENZE
022845 12317	4	1	Guide rail TKVD 35/3960-20/20 G4 Führungsschiene	26,200 -E2-	/	26,200	INA
002710 1243	5	1	Servomotor MDSKARS 071-22 Servomotor	10,200 -E2- INFO	/	10,200	LENZE
003258 12833	6	1	Rubber buffer 017220-063x050 Gummipuffer	0,300 -E2-	/	0,300	WAMPFLER
006613 12317	7	2	Linear bearing slide KWVE 35 S G4 V2 Führungswagen	1,600 -E2-	/	3,200	INA
023024 133103	8	1	Contact flap Antastklappe	18,000 -E1-	/	18,000	
022050 133103	9	1	Revolving disc Rd.ø305x65 Revolverscheibe	5,000 -E1- AlZnMgCu1.5/3.4365	/	5,000	
005321 1352	10	2	Set stamp RH-1508.L210 Stempelsatz	9,600 -V1-	/	19,200	
002453 133103	11	32	Stempelführung Fl.25/10x18 Stempelführung	0,025 -V1- INFO	/	0,800	
002625 133103	12	32	Compression spring Rd.ø2.2x1195 Druckfeder	0,040 -V1- OTEVA 80 INFO	/	1,280	
015067 125125	13	1	Planetary Gearbox MPRF 01 / 2-STUFIG Planetengetriebe	3,500 -E2- INFO	/	3,500	VOGEL/LENZE
005093 123112	14	2	Deep groove ball bearing 6014-2RS1 Rillenkugellager	0,600 -E2-	/	1,200	SKF
005063 1323	15	1	Sleeve bearing Modification Gleitlager	0,070 -V3-	/	0,070	
005064 1323	16	1	Sleeve bearing Modification Gleitlager	0,070 -V3-	/	0,070	

	PRIORITY	REPLACE INTERVAL	STOCKKEEPING	
-E1-	HIGH		STRONGLY RECOMMENDED	E SPARE PART
-E2-	STANDARD		RECOMMENDED	
-V1-	HIGH	00 - 06 MONTH	STRONGLY RECOMMENDED	V WEARING PART
-V2-	STANDARD	06 - 12 MONTH	RECOMMENDED	
-V3-	LOW	12 - 24 MONTH	RECOMMENDED	

SPARE-WEARING PART LIST			
Ident-No:	022991	Type:	
Project-No:	E.463.I		
Customer:			
Ident-No:	022991	Weight:	188,34 kg
Classification:	136	Date:	23.09.2003
Title:	Spare parts ME	Made by:	GATT
Ident-Nr:	022991	Gewicht:	188,34 kg
Klassifikation:	136	Datum:	23.09.2003
Benennung:	Ersatzteile ME	Erstellt:	GATT



Ident Class	Pos	Qua	Designation Subjekt	Weight Material Norm	/	Sum	Producer
005065 1323	17	1	Sleeve bearing Modification Gleitlager	0,070 / -V3-		0,070	
005096 12725	18	16	Drill bushing A22x36 Bohrbuchse	0,090 / -V2- DIN 79		1,440	BLOHM
005097 12725	19	16	Drill bushing A22x20 Bohrbuchse	0,050 / -V2- DIN 79		0,800	BLOHM
006805 12811	20	1	Compression spring VD-288Z-14 Druckfeder	0,100 / -E2- X12CrNi17-7/1.4310		0,100	GUTEKUNST
024060 1352	21	1	Claw Set Klaue	1,856 / -E1-		1,856	
020223 133103	22	16	Washer Rd.ø50x15 Scheibe	0,080 / -V1- 16MnCr5/1.7131		1,280	
003080 12691	23	1	ETP-Bushing ETP-22/32-22 ETP-Spannbuchsen	0,200 / -E2-		0,200	LENZE
013925 142233	30	1	Pressure regulator R64G-4GK-RMN G1/2 10bar Druckregler	1,500 / -E2-		1,500	NORGREN
020051 142223	31	1	5/3 Solenoid pilot valve SXE 9874-Z50-60/23N 5/3 Wegeventil	0,800 / -E2-		0,800	NORGREN
016499 142223	32	1	5/2 Solenoid pilot valve SXE 9574-Z70-60/23N 5/2 Wegeventil	0,800 / -E2-		0,800	NORGREN
020313 14211	33	1	Pneumatic cylinder STYLE H Pneumatikzylinder TYP H	12,200 / -E2- INFO		12,200	NORGREN
008456 14217	34	1	Sealing set for pneumatic cylinder QA/8100/00 Dichtsatz Pneumatikzylinder	0,010 / -V1-		0,010	NORGREN
002594 14216	35	1	Mounting Flange BO-1 827 001 434 Aufnahmeflansch	2,300 / -E2-		2,300	BOSCH
002593 14216	36	1	Locking Unit BO-O 821 401 143 Feststelleinheit	7,500 / -E2-		7,500	BOSCH
006240 142233	37	1	Pressure regulator R68G-8GK-RLN Druckregler	2,100 / -E1-		2,100	NORGREN
017225 1323	38	1	3/2 Solenoid valve Modification 3/2 Magnetventil	1,300 / -E1- INFO		1,300	NUMTEC

	PRIORITY	REPLACE INTERVAL	STOCKKEEPING	
-E1-	HIGH		STRONGLY RECOMMENDED	E SPARE PART
-E2-	STANDARD		RECOMMENDED	
-V1-	HIGH	00 - 06 MONTH	STRONGLY RECOMMENDED	V WEARING PART
-V2-	STANDARD	06 - 12 MONTH	RECOMMENDED	
-V3-	LOW	12 - 24 MONTH	RECOMMENDED	